

# AMERICAN PATTERN FILES

**SIMONDS**®

## LONG ANGLE LATHE

Primarily for lathe work and bench filing. Long Angle Lathe Files are single cut with both edges safe (uncut) and taper toward the point in width. The teeth are designed on a "long angle" to provide free cutting and rapid filing while leaving a smooth finish.



" / mm	Code #	Box Qty.
10 / 250	73255500	12
12 / 300	73256000	6
14 / 350	73256500	6

## MILL

Excellent for a wide range of applications such as sharpening, draw filing, lathe work and general shop use. Mill Files are single cut on the sides and edges, and taper towards the point in width.



" / mm	Bastard	Second Cut	Smooth	Box Qty.
4 / 100	73140500	73141000	73141500	12
6 / 150	73143000	73143500	73144000	12
8 / 200	73145500	73146000	73146500	12
10 / 250	73147500	73148000	73148500	12
12 / 300	73149500	73150000	73150500	6
14 / 350	73151500		73152500	6

## MILL—2 Round Edges

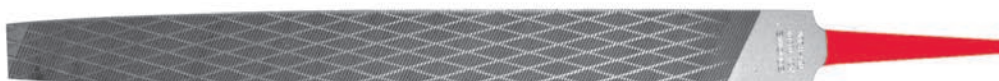
Similar to standard Mill Files but with two rounded edges. Round Edge Mill Files are single cut on the sides and edges, and are parallel in width and thickness (blunt). Available in Bastard cut only.



" / mm	2 Round Edges	Box Qty.
6 / 150	73159500	12
8 / 200	73160500	12
10 / 250	73161000	12

## MULTI-KUT® FLAT

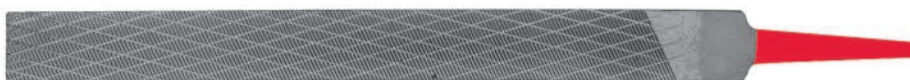
Obtain almost any required finish simply by changing the feed pressure. Multi-Kut® Flat Files are single-cut coarse tooth files that taper toward the point in width. Simonds exclusive Multi-Kut® design features a diamond pattern "double chip-breaker" allowing for fast stock removal while leaving a smooth finish. So versatile, the Simonds Multi-Kut® combines the performances of Flat and Mill Files.



" / mm	Code #	Box Qty.
8 / 200	73243000	12
10 / 250	73243500	12
12 / 300	73244000	6
14 / 350	73244500	6

## MULTI-KUT® HALF ROUND

Superb for rapid stock removal on flat or concave surfaces. These Files feature the Simonds exclusive Multi-Kut® design on the flat side with the "spiral cut" design on the half round side.



" / mm	Code #	Box Qty.
10 / 250	73328500	12